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D350-591-214
Job Sheet 191638



Part No: D350-591-214

Job Qty: 4 pcs

Part Name: Heli-Access-Step™ RH - High Gear, Short Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/5/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 4/15/19

Type: Stock

Description:

Note: DWG REV H IPP Rev:B 05.10.14 Modified step 10 KJ/EC IPP Rev:C 06-06-19 Added D2732-030 AS PER DSI9294 JLM IPP Rev:C 06-06-27 Revised as per DSI9340 JLM IPP Rev:D 10.11.15 update qty on AN4-11A DD verf:EC IPP REV:E 14.12.17 ADD DSI9712-011 DD VERF:JLM IPP REV:F 16.03.16 IIN REV:H DD VERF:JLM

Ship Via:

Bill of Materials



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Container No: S206330



Part: D350-591-214

Job No: 191638

Serial No/Batch: S206330

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 10, FAA STC SH967NE 04/12/21, BRAZIL 19:

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	8 Ea (2 ea)	90-Packaging 1 - Pick Kit	5158557
AN4-15A	Bolt	16 Ea (4 ea)	90-Packaging 1 - Pick Kit	5194320
AN5-36A	Bolt	8 Ea (2 ea)	90-Packaging 1 - Pick Kit	5193839
D2230-3	Mounting Lug	8 pcs (2 ea)	90-Packaging 1 - Pick Kit	5187436
D2618	Bushing	8 pcs (2 ea)	90-Packaging 1 - Pick Kit	5203710
D2732-030	Rubber Cushion - 3"	16 pcs (4 ea)	90-Packaging 1 - Pick Kit	5205050
D3235-1	Mounting Lug	8 pcs (2 ea)	90-Packaging 1 - Pick Kit	5150055
D3338-1	Mounting Lug	4 pcs (1 ea)	90-Packaging 1 - Pick Kit	5187359
MS21042L3	Nut	8 Ea (2 ea)	90-Packaging 1 - Pick Kit	5204283
MS21042L4	Nut	24 Ea (6 ea)	90-Packaging 1 - Pick Kit	5192449
MS21042L5	Nut	8 Ea (2 ea)	90-Packaging 1 - Pick Kit	5201032
NAS1149D0363J	Washer	16 Ea (4 ea)	90-Packaging 1 - Pick Kit	5191331
NAS1149D0463J	Washer	48 Ea (12 ea)	90-Packaging 1 - Pick Kit	5205265
NAS1149D0563J	Washer	16 Ea (4 ea)	90-Packaging 1 - Pick Kit	5174288
AN4-16A	Bolt	16 Ea (4 ea)	90-Packaging 1 - Pick Kit	5176064
D3078-042	Step Assembly, Hi Short RH	4 pcs (1 ea)	270-Packaging 1-1 - Pick Kit - B4B	5205319

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	AN3-35A	8	230	0
	AN4-15A	16	192	0
	AN4-16A	16	743	0
	AN5-36A	8	125	0
	D2230-3	8	508	0
	D2618	8	147	0
	D2732-030	16	616	0
	D3235-1	8	197	0
	D3338-1	4	56	0
	MS21042L3	8	1,910	0
	MS21042L4	24	2,271	0
	MS21042L5	8	309	0
	NAS1149D0363J	16	1,306	0
	NAS1149D0463J	48	4,152	0
	NAS1149D0563J	16	1,778	0
	D3078-042	4	14	0
270-Packaging 1-1 - Pick Kit - B4B				

Part Specifications

Specifications could not be found.

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Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	<i>Hel-Access-Step™</i> , Short Step - High Skid, LH
	X					D350-591-214	<i>Hel-Access-Step™</i> , Short Step - High Skid, RH
		X				D350-591-215	<i>Hel-Access-Step™</i> , Short Step - Low Skid, LH
			X			D350-591-216	<i>Hel-Access-Step™</i> , Short Step - Low Skid, RH
				X		D350-591-311	<i>Hel-Access-Step™</i> , Long Step - High Skid, LH
					X	D350-591-312	<i>Hel-Access-Step™</i> , Long Step - High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
						D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-3	MOUNTING LUG
2	2	2	2	2	2	D2613	BUSHING
4	4	4	4			D2732-030	CUSHION
				2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2	D3235	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-55A	BOLT
				8	8	AN4-13A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-36A	BOLT
4	4	4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D0463J	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D0563J	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L4	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.